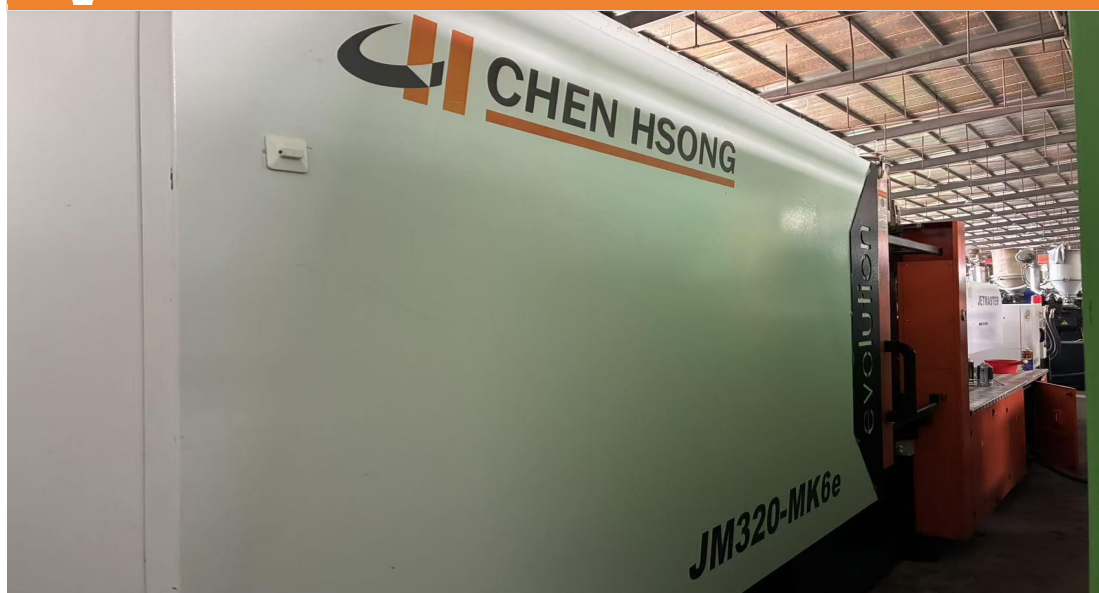




Parameter Classification	Parameter	Unit	JM320-MK6e		
			A	B	C
INJECTION UNIT	Screw Diameter	mm	60	67	75
	Screw L/D Ratio	L/D	23.5	21	18.8
	Screw Stroke	mm	335		
	Swept Volume	cm³	946	1180	1479
	Shot Weight (PS)	g	861	1074	1346
	Shot Weight (PS)	oz	30.4	37.9	47.5
	Injection Pressure (Max.)	kgf/cm²	2263	1815	1448
	Injection Rate	cm³/s	251	313	392
	Screw Rotation Speed (Max.)	rpm	190		
	Screw Nozzle Force (Max.)	ton	9		
	Nonzzle Stroke	mm	360		
	CLAMPING UNIT	Clamping Force (Max.)	ton	320	
Opening Stroke		mm	600		
Space between tie bars (H×V)		mm	660x660		
Mould Thickness (Min.-Max.)		mm	220-660		
Max.Daylight		mm	1260		
Ejector Force		ton	7.7		
Ejector Stroke		mm	170		
Mould Register Hole		mm	160		
OTHERS	System Pressure	kgf/cm²	175		
	Motor Pump	kW	48		
	Electrical Heating Power	kW	24.8		
	Temperature Control Zone		4+1		
	Machine Dimension L×W×H	m×m×m	6.7x1.7x2.4		
	Oil Tank Capacity	liter	540		
Description	Suitable Products: - Daily household plastics: laundry basket parts, kitchen storage containers, bathroom shelf shells and large cosmetic packaging - Electronic components: medium power supply housings, control panel covers, cable junction boxes and insulating brackets - Small auto plastic parts: side mirror housings, door armrest shells, seat trim panels and interior storage bin parts - Packaging & industrial parts: wide-mouth bottle caps, thick-wall food containers, plastic bearing sleeves and medium-sized structural engineering components				