



Parameter Classification	Parameter	Unit	JM260-MK6e		
			A	B	C
INJECTION UNIT	Screw Diameter	mm	52	60	67
	Screw L/D Ratio	L/D	24.2	21	18.8
	Screw Stroke	mm	300		
	Swept Volume	cm³	636	847	1057
	Shot Weight (PS)	g	579	771	962
	Shot Weight (PS)	oz	20.4	27.2	33.9
	Injection Pressure (Max.)	kgf/cm²	2365	1777	1425
	Injection Rate	cm³/s	192	255	318
	Screw Rotation Speed (Max.)	rpm	183		
	Screw Nozzle Force (Max.)	ton	9		
	Nonzzle Stroke	mm	330		
CLAMPING UNIT	Clamping Force (Max.)	ton	260		
	Opening Stroke	mm	530		
	Space between tie bars (H×V)	mm	580x580		
	Mould Thickness (Min.-Max.)	mm	195-610		
	Max.Daylight	mm	1140		
	Ejector Force	ton	7.7		
	Ejector Stroke	mm	170		
	Mould Register Hole	mm	160		
OTHERS	System Pressure	kgf/cm²	175		
	Motor Pump	kW	36		
	Electrical Heating Power	kW	18.9		
	Temperature Control Zone		4+1		
	Machine Dimension L×W×H	m×m×m	6.4x1.6x2.3		
	Oil Tank Capacity	liter	410		
Description	Suitable Products: - Daily household plastics: storage container shells, shower trays, detergent bottle housings and kitchen utensil handles - Electronic components: medium-sized appliance covers, terminal blocks, cable connectors and insulating frames - Small auto plastic parts: door panel inserts, roof trims, buckle retainers and interior storage box shells - Packaging & industrial parts: large jar caps, thick-wall packaging cases, mechanical bushings and medium engineering plastic components				