



Parameter Classification	Parameter	Unit	EM260-SVP-2		
			A	B	C
INJECTION UNIT	Swept Volume	cm ³	584	777	969
	Injection Weight (PS)	g	537	715	892
	Screw Diameter	mm	52	60	67
	Screw L/D Ratio	L/D	24,2	21,0	18,8
	Injection Pressure (Max)	kgf/cm ²	2304	1723	1386
	Injection Rate (PS)	g/s	201	268	334
	Plasticizing Capacity (PS)	g/s	31	42	55
	Screw Rotation Speed (Max)	rpm		166	
	Screw Stroke	mm		275	
	Clamping Force (Max)	t		260	
CLAMPING UNIT	Opening Stroke	mm		535	
	Maximum Daylight	mm		1130	
	Mould platen (H×V)	mm		840 x 840	
	Space Between Tie Bars (H×V)	mm		580 x 580	
	Max. Mould Thickness	mm		600	
	Min. Mould Thickness	mm		195	
	Ejector Stroke	mm		180	
	Ejector Force	t		7,7	
	System Pressure	MPa		17,8	
	Pump Motor	kW		36	
OTHERS	Electrical Heating	kW		18,3	
	Temperature Control Zones	Zones		5 + Nozzle	
	Oil Tank Capacity	L		430	
	Machine dimensions (L×W×H)	m		6,4 x 1,5 x 2,2	
	Machine weight	t		8	
Description	Suitable Products: - Daily household plastics: food storage containers, shower accessories, toothbrush holders and plastic tableware - Electronic components: power adapter shells, cable glands, sensor housings and terminal blocks - Small auto plastic parts: door handle covers, wire retainers, bump stops and interior decorative caps - Packaging & industrial parts: cosmetic jars, blister packaging shells, gear housings and precision plastic spacers				