GO FOR SEA

CHEN HSONG JM408-MK6.6/A

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Parameter Classification	Parameter	Unit	JM408-MK6.6/A		
			A	B	C
INJECTION UNIT	Screw Diameter	mm	67	75	83
	Screw L/D Ratio	L/D	23.5	21.0	19
	Screw Stroke	mm		375	
	Swept Volume	cm^3	1321	1655	2027
	Shot Weight (PS)	g	1202	1506	1845
	Shot Weight (PS)	oz	42.4	53.2	65.1
	Injection Pressure (Max.)	kgf/cm^2	2230	1780	1453
	Injection Rate	cm^3/s	318	399	488
	Screw Rotation Speed (Max.)	rpm		178	
	Screw Nozzle Force (Max.)	t		9	
	Nozzle Stroke	mm		420	
CLAMPING UNIT	Clamping Force (Max.)	t		408	
	Opening Stroke	mm		670	
	Space between tie bars (H×V)	mm		730×730	
	Mould Thickness (Min.-Max.)	mm		250-730	
	Max.Daylight	mm		1400	
	Min.Daylight	mm		-	
	Ejector Force	t		11.1	
	Ejector Stroke	mm		220	
	Mould Register Hole	mm		200	
OTHERS	System Pressure	Mpa		17.5	
	Motor Pump	kW		60	
	Electrical Heating Power	kW		30.4	
	Temperature Control Zone	Zones		5+1	
	Oil Tank Capacity	Liter		690	
	Machine Dimension L×W×H	m		7.8×1.8×2.3	
Description	**Suitable Products:** - Daily household plastics: large storage containers, furniture plastic parts, big kitchenware and bathroom accessories - Electronic components: large equipment housings, electrical cabinet parts, heavy-duty control panel & insulator components - Auto plastic parts: large interior trims, door panels, bumper accessories, seat structures and mounting brackets - Packaging & industrial parts: large plastic pails, heavy-duty packaging, large-size structural and engineering plastic components				