GO FOR SEA

CHEN HSONG JM328-MK6.6/C

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Parameter Classification	Parameter	Unit	JM328-MK6.6/C		
			A	B	C
INJECTION UNIT	Screw Diameter	mm	60	67	75
	Screw L/D Ratio	L/D	23.5	21	18.8
	Screw Stroke	mm		335	
	Swept Volume	cm^3	946	1180	1479
	Shot Weight (PS)	g	861	1074	1346
	Shot Weight (PS)	oz	30.4	37.9	47.5
	Injection Pressure (Max.)	kgf/cm^2	2263	1815	1448
	Injection Rate	cm^3/s	316	395	495
	Screw Rotation Speed (Max.)	rpm		220	
	Screw Nozzle Force (Max.)	t		9	
	Nozzle Stroke	mm		360	
CLAMPING UNIT	Clamping Force (Max.)	t		328	
	Opening Stroke	mm		600	
	Space between tie bars (H×V)	mm		660x660	
	Mould Thickness (Min.-Max.)	mm		660	
	Max.Daylight	mm		220	
	Min.Daylight	mm		1260	
	Ejector Force	t		7.7	
	Ejector Stroke	mm		170	
	Mould Register Hole	mm		160	
OTHERS	System Pressure	Mpa		17.5	
	Motor Pump	kW		60	
	Electrical Heating Power	kW		24.8	
	Temperature Control Zone	Zones		4+1	
	Machine Dimension L×W×H	m		6.7x1.7x2.4	
Description	**Suitable Products:** - Daily household plastics: large storage bins, furniture components, big kitchenware & bathroom accessories - Electronic components: large appliance housings, electrical enclosures, control panel and insulator parts - Auto plastic parts: interior large trims, door panel components, structural brackets and fasteners - Packaging & industrial parts: plastic buckets, large containers, heavy-duty packaging, medium-large engineering plastic components				