GO FOR SEA

CHEN HSONG JM268-MK6.6/C

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Parameter Classification	Parameter	Unit	JM268-MK6.6/C		
			A	B	C
INJECTION UNIT	Screw Diameter	mm	52	60	67
	Screw L/D Ratio	L/D	24.2	21	18.8
	Screw Stroke	mm		300	
	Swept Volume	cm^3	636	847	1057
	Shot Weight (PS)	g	579	771	962
	Shot Weight (PS)	oz	20.4	27.2	33.9
	Injection Pressure (Max.)	kgf/cm^2	2365	1777	1425
	Injection Rate	cm^3/s	240	319	398
	Screw Rotation Speed (Max.)	rpm		225	
	Screw Nozzle Force (Max.)	t		9	
	Nozzle Stroke	mm		330	
CLAMPING UNIT	Clamping Force (Max.)	t		268	
	Opening Stroke	mm		530	
	Space between tie bars (H×V)	mm		580x580	
	Mould Thickness (Min.-Max.)	mm		610	
	Max.Daylight	mm		195	
	Min.Daylight	mm		1140	
	Ejector Force	t		7.7	
	Ejector Stroke	mm		170	
	Mould Register Hole	mm		160	
OTHERS	System Pressure	Mpa		17.5	
	Motor Pump	kW		48	
	Electrical Heating Power	kW		18.9	
	Temperature Control Zone	Zones		4+1	
	Machine Dimension L×W×H	m		6.4x1.6x2.3	
Description	**Suitable Products:** - Daily household plastics: storage containers, furniture fittings, cosmetic packaging, kitchen-bath large accessories - Electronic components: medium - size appliance housings, control panels, terminal & insulator parts - Auto plastic parts: interior trims, panel accessories, brackets and plastic fasteners - Packaging & industrial parts: plastic buckets, large lids, thick - wall packaging, medium-size engineering plastic components				