GO FOR SEA

CHEN HSONG JM208-MK6.6/C

www.goforsea.com



Parameter Classification	Parameter	Unit	JM208-MK6.6/C		
			A	B	C
INJECTION UNIT	Screw Diameter	mm	46	52	60
	Screw L/D Ratio	L/D	23.7	21	18.2
	Screw Stroke	mm		260	
	Swept Volume	cm^3	431	551	734
	Shot Weight (PS)	g	393	502	668
	Shot Weight (PS)	oz	13.9	17.7	23.6
	Injection Pressure (Max.)	kgf/cm^2	2295	1796	1349
	Injection Rate	cm^3/s	198	253	336
	Screw Rotation Speed (Max.)	rpm		225	
	Screw Nozzle Force (Max.)	t		4.5	
	Nozzle Stroke	mm		280	
CLAMPING UNIT	Clamping Force (Max.)	t		208	
	Opening Stroke	mm		490	
	Space between tie bars (H×V)	mm		530x530	
	Mould Thickness (Min.-Max.)	mm		550	
	Max.Daylight	mm		180	
	Min.Daylight	mm		1040	
	Ejector Force	t		6.7	
	Ejector Stroke	mm		150	
	Mould Register Hole	mm		160	
OTHERS	System Pressure	Mpa		17.5	
	Motor Pump	kW		32	
	Electrical Heating Power	kW		15.5	
	Temperature Control Zone	Zones		3+1	
	Machine Dimension L×W×H	m		5.7x1.5x2.1	
Description	**Suitable Products:** - Daily household plastics: bottle caps, cosmetic containers, kitchen - bath accessories, storage articles - Electronic components: appliance housings, switches, connector & insulator parts - Small auto plastic parts: interior trims, brackets, clips and fasteners - Packaging & industrial parts: plastic lids, thin - wall packaging pieces, small precision industrial fittings				